



GR71916

CYLINDER HEAD

| REF | PART NO. | QTY | DESCRIPTION | NOTES |
|-----|----------|-----|--------------------------------------|---------------------------|
| 1 | 3855813 | 1 | Cylinder head | |
| 2 | 3850844 | 6 | Stud, Rocker arm | |
| 3 | 3855810 | 6 | Inlet valve, Standard | |
| 4 | 3855808 | 6 | Exhaust valve, Standard | |
| | 3855809 | 6 | Valve, 0.030 in. OS | |
| 5 | 3855816 | 6 | Valve cap, Intake valve spring | |
| 6 | 3857648 | 6 | Valve stem seal, Exhaust | |
| | 3855814 | 6 | Valve stem seal, Intake | |
| 7 | 3855823 | 24 | Key, Valve stem | |
| 8 | 3855815 | 12 | Valve spring | |
| 9 | 3855811 | 12 | Tappet | |
| 10 | 3856124 | 12 | Bolt, Cylinder head, 1¼ in | |
| | 3856122 | 10 | Bolt, Cylinder head, 3¼ in | |
| | 3856123 | 4 | Bolt, Cylinder head, 3 in | |
| 11 | 3856118 | 12 | Push rod, Rocker arm | |
| 12 | 3854943 | 12 | Rocker arm | |
| 13 | 3853649 | 12 | · Nut, Rocker arm | |
| 14 | 3854949 | 1 | Valve cover, Port | |
| | 3854948 | 1 | Valve cover, Starboard | |
| 15 | 3854947 | 2 | · Grommet, Valve cover | |
| 16 | 3854944 | 1 | Oil filler cap | |
| 17 | 3854946 | 6 | Screw, Valve cover | |
| 18 | 3852104 | 1 | Elbow, Valve cover | |
| 19 | 3854299 | 2 | Gasket, Cylinder head | |
| 20 | 3854942 | 2 | Gasket, Valve cover | Part of engine gasket kit |
| 21 | 3856759 | 1 | Spark plug kit, 6-pack | |
| | 3851858 | 1 | Spark plug kit, 24-pack | |
| 22 | 3868406 | 2 | | Port; rear |
| 23 | 3852092 | 1 | Clamp, Engine cable to cylinder head | |
| 24 | 3853527 | 2 | Key, Lift bracket to cylinder head | Lower |
| | 3853326 | 1 | Screw, Lift bracket to cylinder head | Front, upper |
| | 3853266 | 1 | Screw, Lift bracket to cylinder head | Rear, upper |
| 25 | 3855020 | 2 | Grommet, Valve cover screw | |
| 26 | 3852146 | 1 | Clamp, Starter leads to lift bracket | |
| 27 | 3856884 | 1 | Valve | |
| 28 | 3852529 | 1 | Clamp, PCV hose | |
| 29 | 3854904 | 1 | Hose | Cut to length |